



Shown as 250 FRC Trimmer

## 250 & 318 Series 3-Knife Trimmers

3-Knife Trim Solutions for Professional Quality Finishing

# ROSBACK

### Performance & Finishing Features

Designed for runs of hundreds and thousands... built for thousands of runs.

Rosback 3-knife trimmers are the most accurate in the industry. Each knife has its own built-in clamp that assures a square 3-edge trim. Several 3-knife trimmer models are available to go in-line with Rosback Binding Systems or any other book binding system. Off-line trimmers are also available.

With 3-knife trimming, avoid the added time, cost and problems associated with guillotining books off-line. The result... perfectly trimmed books ready for your on-demand customers.

### PERFORMANCE FEATURES:

- 3-Knife Scissor Action
- Built-In Clamp for Accurate Trims
- Inverter variable speed drive helps with automated timing sequence.
- Specially Designed Book Transport
- Adjustable In-Feed Section
- Adjustable Book Stops (Micrometer Adjustable, 318 Series only)
- Large casters for easy mobility (Standard on 250CB & 318SA)

### AVAILABLE OPTIONS & ACCESSORIES:

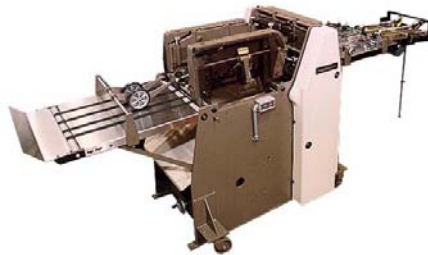
- 251 Stack Feeder
- 252 Universal Interface/Conveyor
- 953 ProFeeder
- 958 Auto Punch
- Total & Batch Counter
- Extra Trimmer Knives
- CE Guarding Package



318 F Series Trimmers with Tape Track



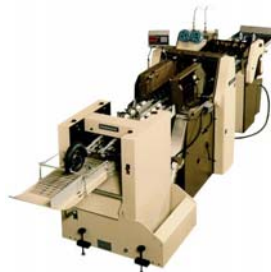
250 FRC Trimmer with Roller Track



250 CB & 250 XB Trimmers with Roller Track



318 SA Trimmer & 252 Conveyor with any Tower Collating Unit In-Line Trim Solution



Rosback Trimmer & 958 Auto Punch In-Line Trim Solution



250 CB Trimmer & 953 Feeder Off-Line Trim Solution

### 3-Knife Trimmer Specifications

	250CB & 250XB	250 FRC	318 SA	318	318 CD
Max Untrimmed Book	12-1/2" (31.7 cm) x 16-1/2" (42 cm)		12-1/2" (31.7 cm) x 16-1/2" (42 cm)		12-1/2" (31.7cm) x 14-1/2" (36.8cm)
Minimum Trim Book	4" (10.2 cm) x 7" (17.8 cm)		3-1/8" (8cm) x 5-13/16" (14.8cm)		3-1/8" (8cm) x 4-1/2" (11cm)
Maximum Trim Book	11-1/2" (29.2 cm) x 15" (38.1 cm)		11-3/4" (29.8 cm) x 14" (35.5 cm)		11-3/4" (29.8 cm) x 13" (33 cm)
Max Trim Thickness	3/8" (9.5 mm)				3/16" (4.8 mm)
Cycle Speeds Ⓢ	Up to 5000 for CB Up to 2580 for XB		1800 to 5000		
Dims: Length	126" (320 cm)		110" (279.4 cm)		
Width	36" (91 cm)		36" (91 cm)		
Height	48" (122 cm)		48" (122 cm)		
Weights Net	2100 lbs. (953 kg)	1900 lbs. (862 kg)	2000 lbs. (907 kg)	1900 lbs. (862 kg)	
Shipping	2300 lbs. (1043 kg)	2160 lbs. (980 kg)	2200 lbs. (998 kg)	2160 lbs. (980 kg)	
Export	2500 lbs. (1134 kg)	2300 lbs. (1043 kg)	2400 lbs. (1089 kg)	2300 lbs. (1043 kg)	
Standard Electrics Ⓢ	230 vac, 60 Hz, 3Ph, 30 amp recommended Ⓢ				

Ⓢ Production speeds will vary with stock, operator and environmental conditions.

Design Specifications Subject To Change Without Notice

Ⓢ Optional Electrics available upon request

Ⓢ If voltage is lower than 230 Volts, customer should provide a minimum of 0.750 KVA Buck & Boost transformer.

## ROSBACK CO.

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